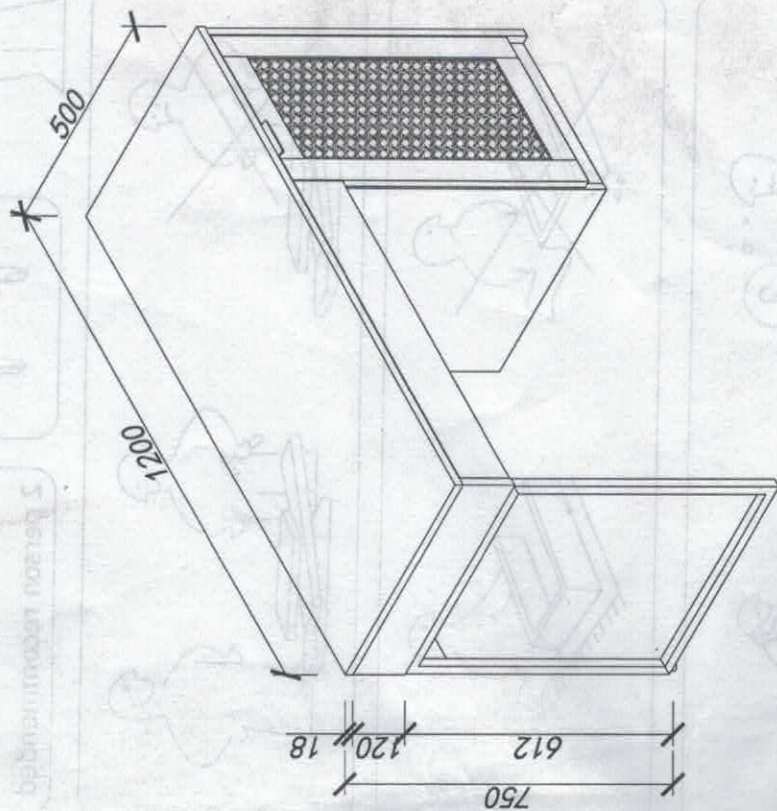
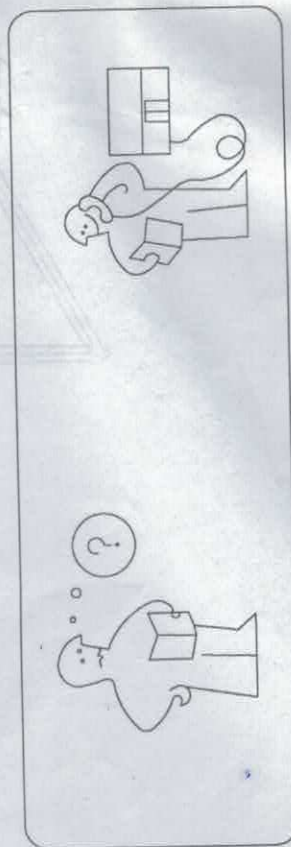
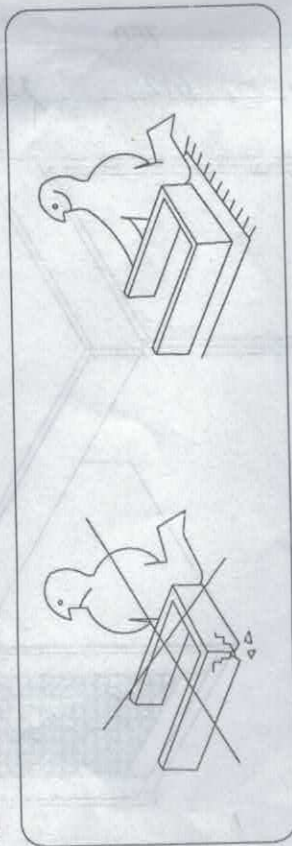
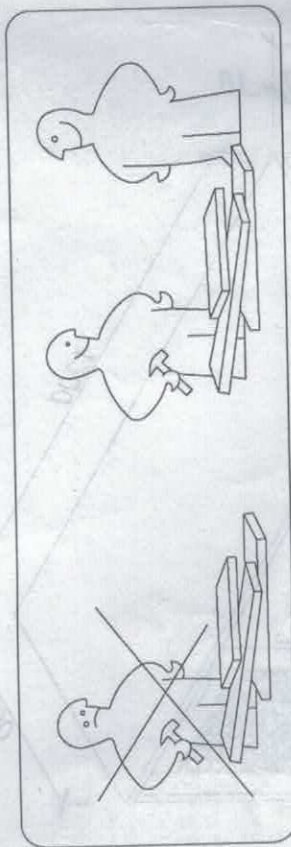
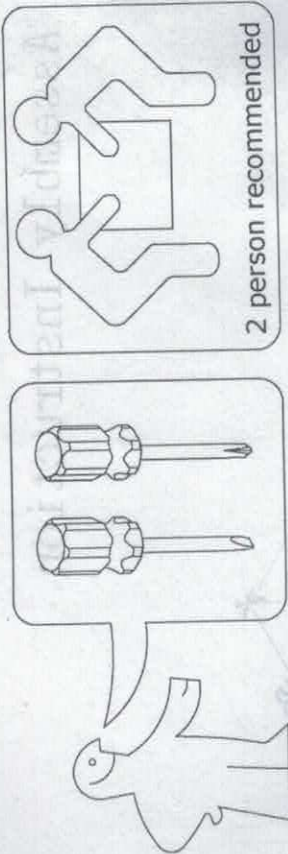


Assembly Instruction



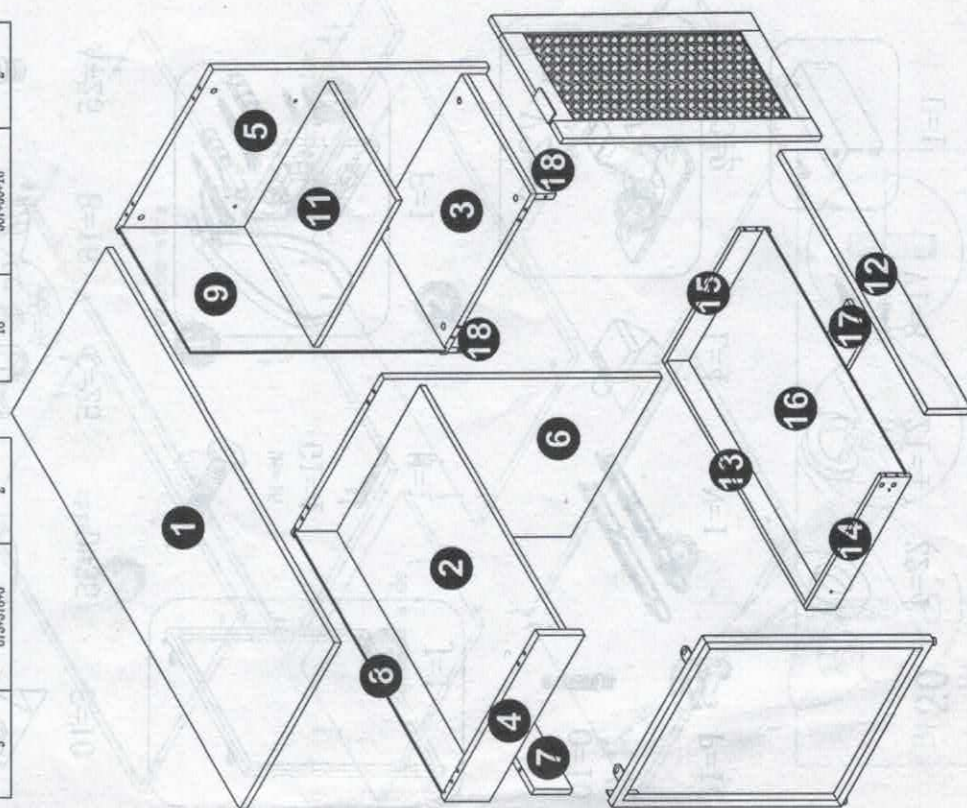
STEP 18

FINISH



Panel No	Panel Sizes	Quantity
10	676*382*16	1
11	385*440*16	1
12	778*116*16	1
13	732*80*12	1
14	400*80*12	1
15	400*80*12	1
16	742*396*5	1
17	397*100*12	1
18	367*50*16	2

Panel No	Panel Sizes	Quantity
1	1200*520*16	1
2	782*460*16	1
3	388*481*16	1
4	122*499*16	1
5	729*499*16	1
6	729*482*16	1
7	776*100*16	1
8	116*752*5	1
9	673*378*5	2



Fittings

 $E=10$ 

V2=6
M4×16

A diagram of a Z-profile with two screws. The profile is shown in a perspective view, with two screws indicated by small circles and lines pointing to them.

$$L2=4$$


$P=10$

A diagram of a rectangular frame with a double line indicating a thickness. The label $J=1$ is placed to the right of the frame.



$P=10$

STEP 1

Diagram illustrating the preparation of the panels (1-6) for assembly. The panels are shown with various markings and labels indicating the 'reverse side' and '3 side'.

Panel 1 is shown with a hole being drilled, with dimensions A=25 and B=20 indicated.

Panel 2 is shown with a hole being drilled, with dimension B=20 indicated.

Panel 3 is shown with a hole being drilled, with dimension B=20 indicated.

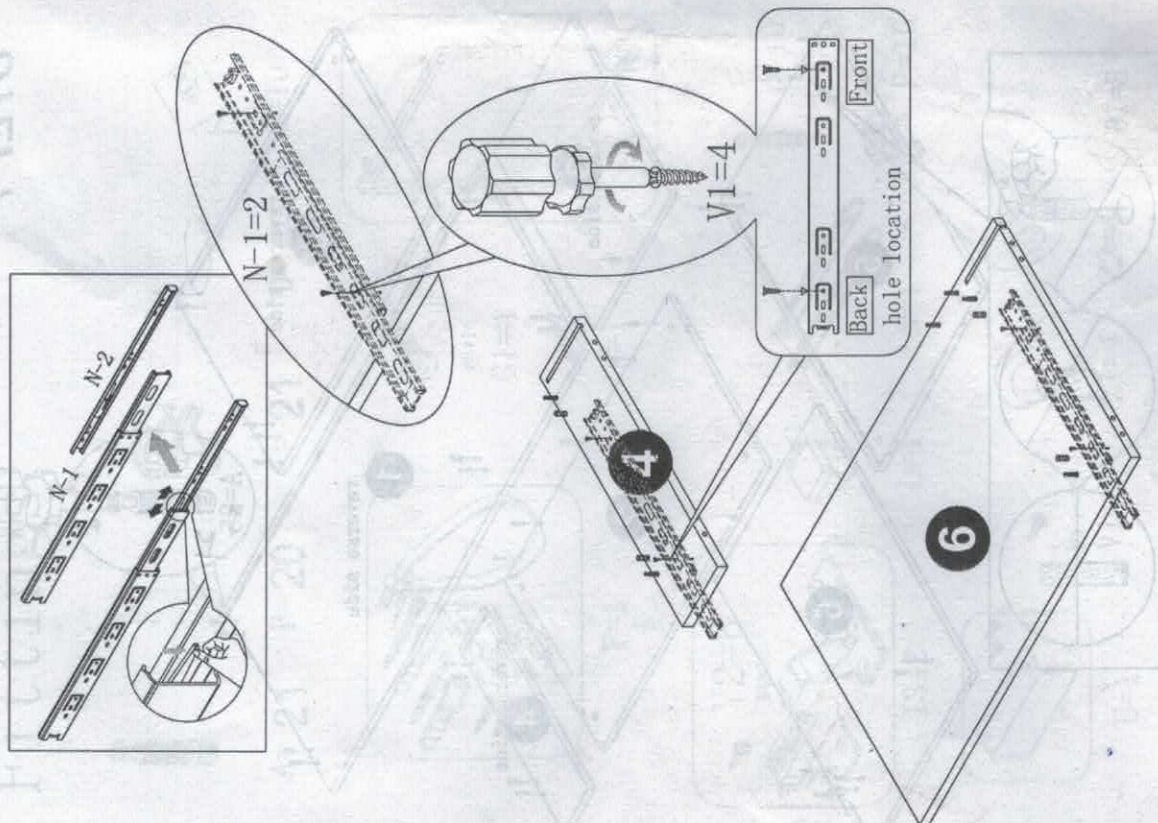
Panel 4 is shown with a hole being drilled, with dimension B=20 indicated.

Panel 5 is shown with a hole being drilled, with dimension B=20 indicated.

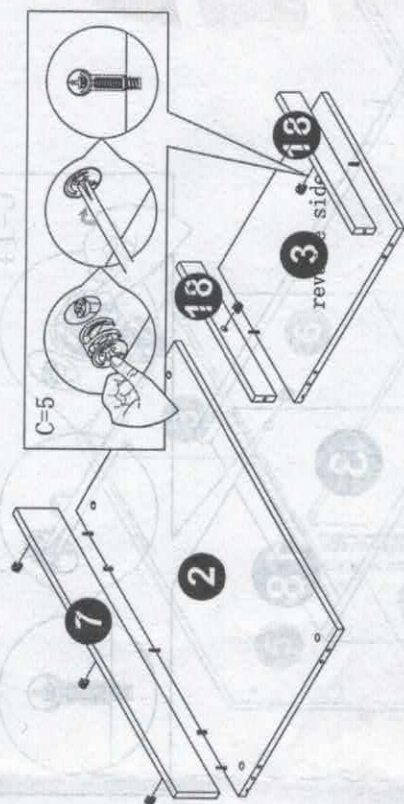
Panel 6 is shown with a hole being drilled, with dimension B=20 indicated.

STEP 1

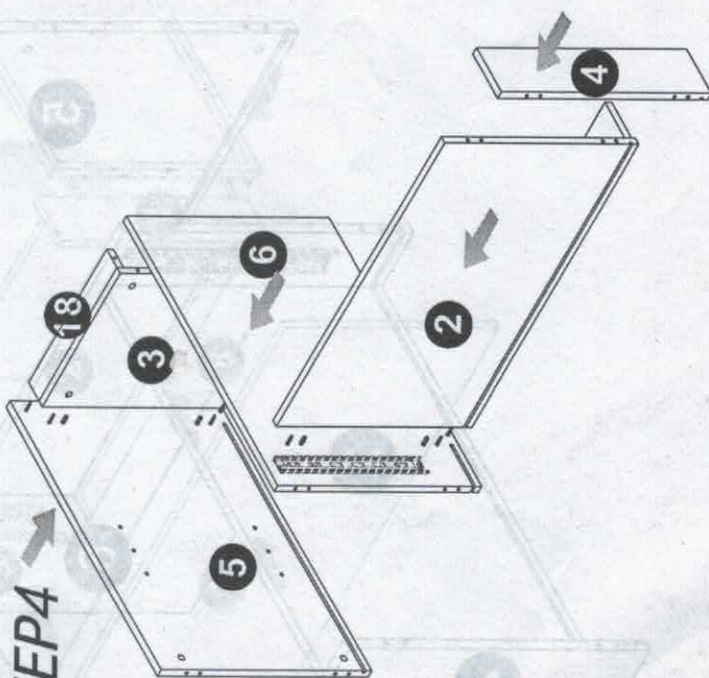
STEP2



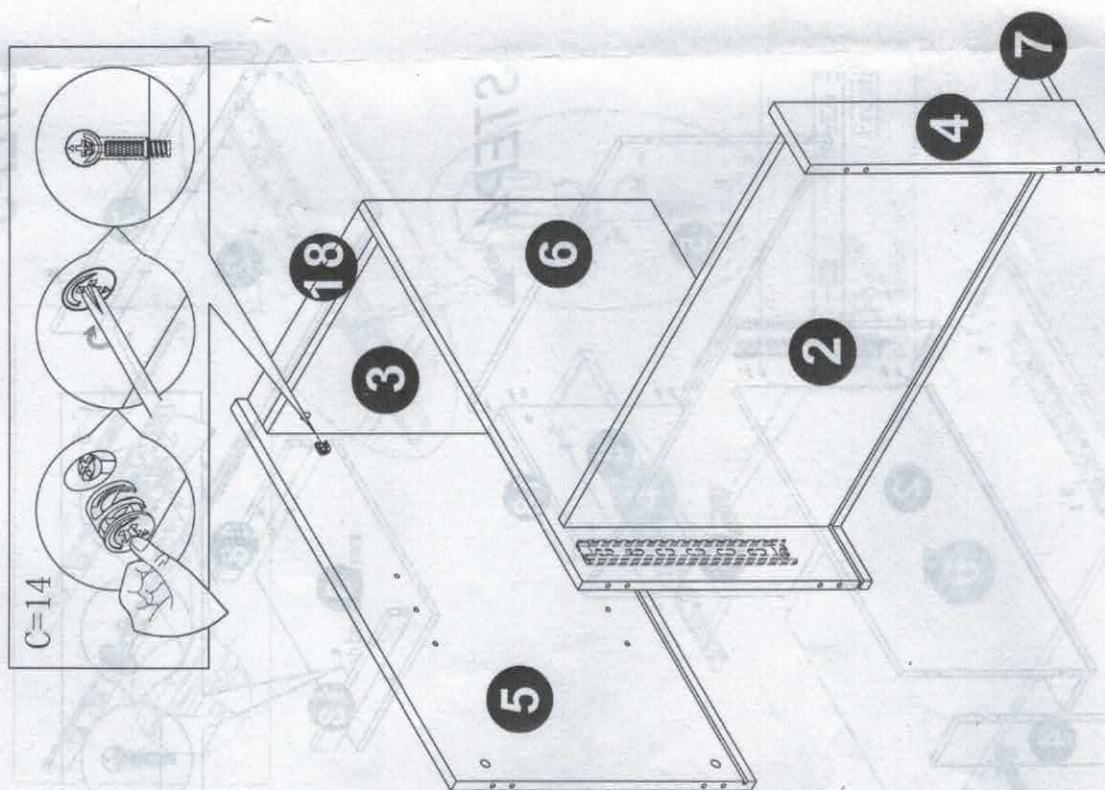
STEP3



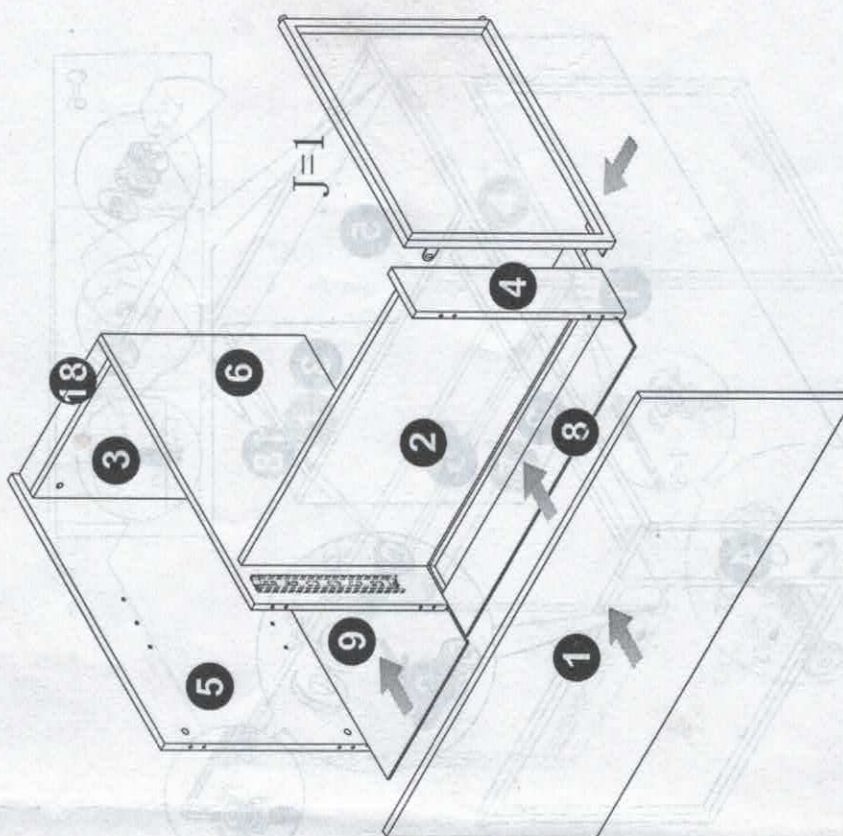
STEP4



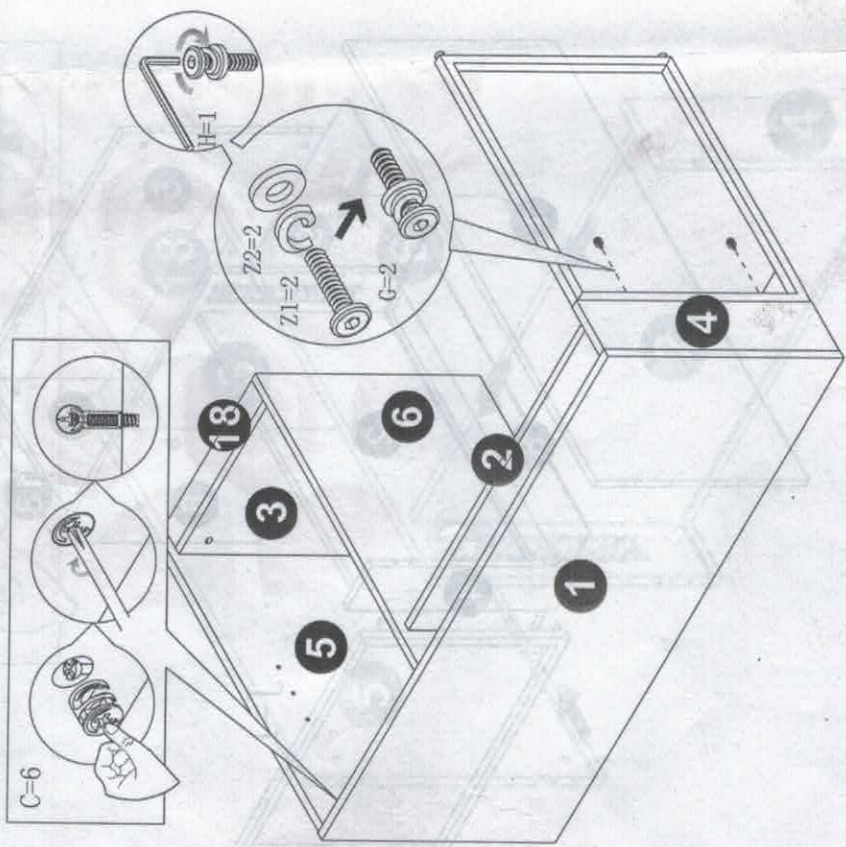
STEP5



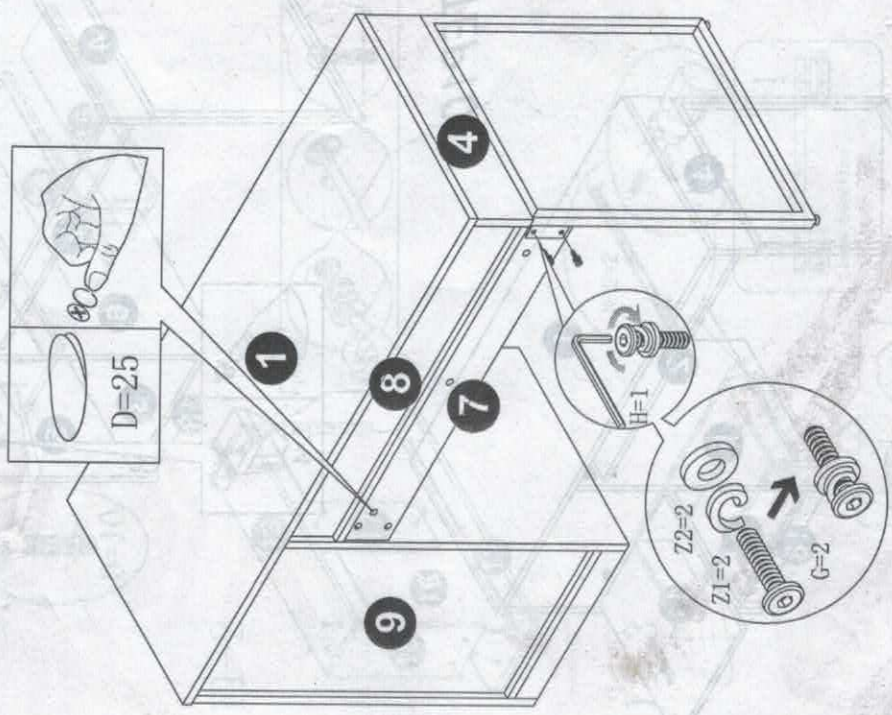
STEP6



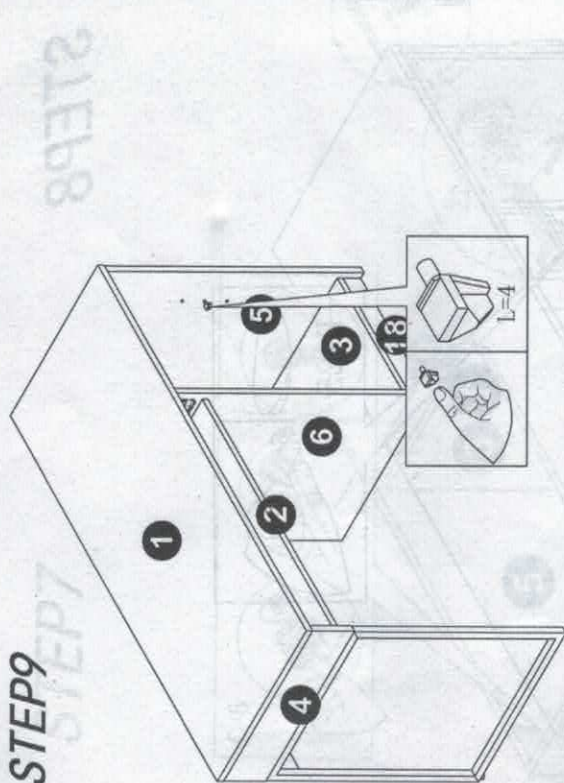
STEP7



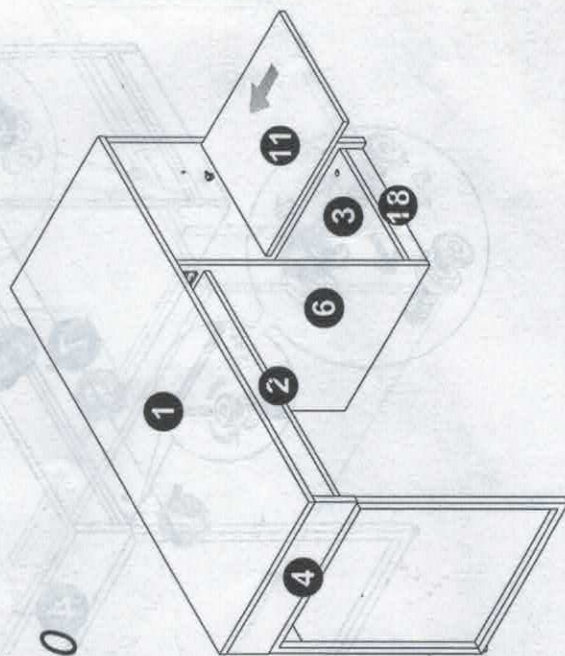
STEP8



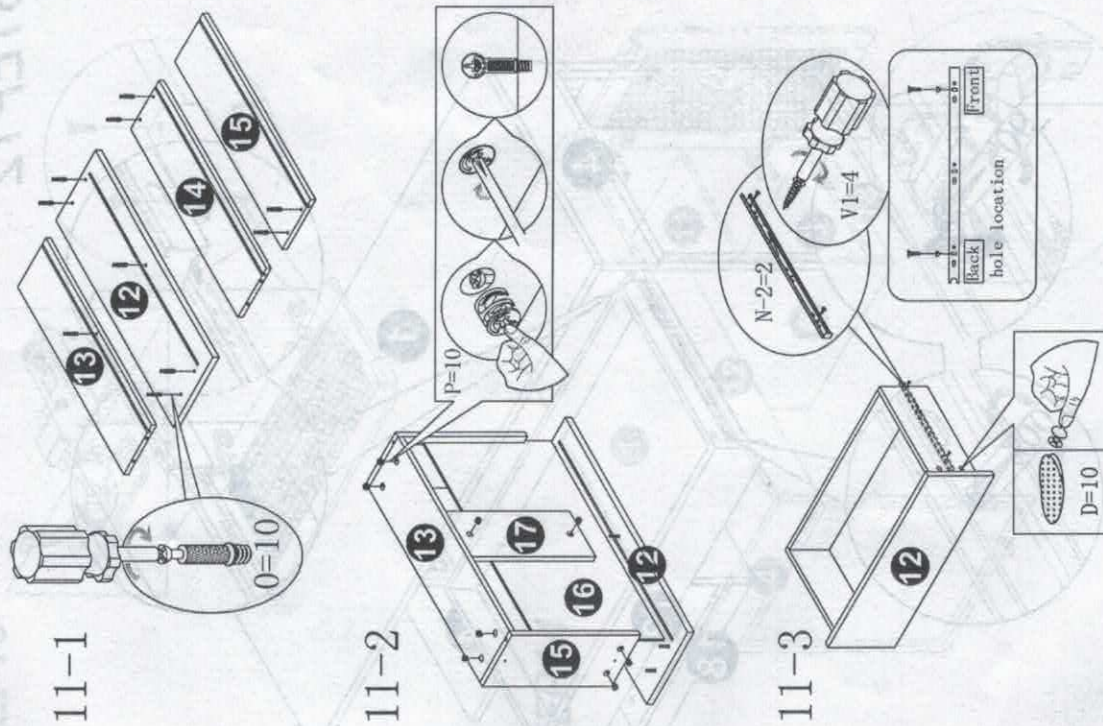
STEP9



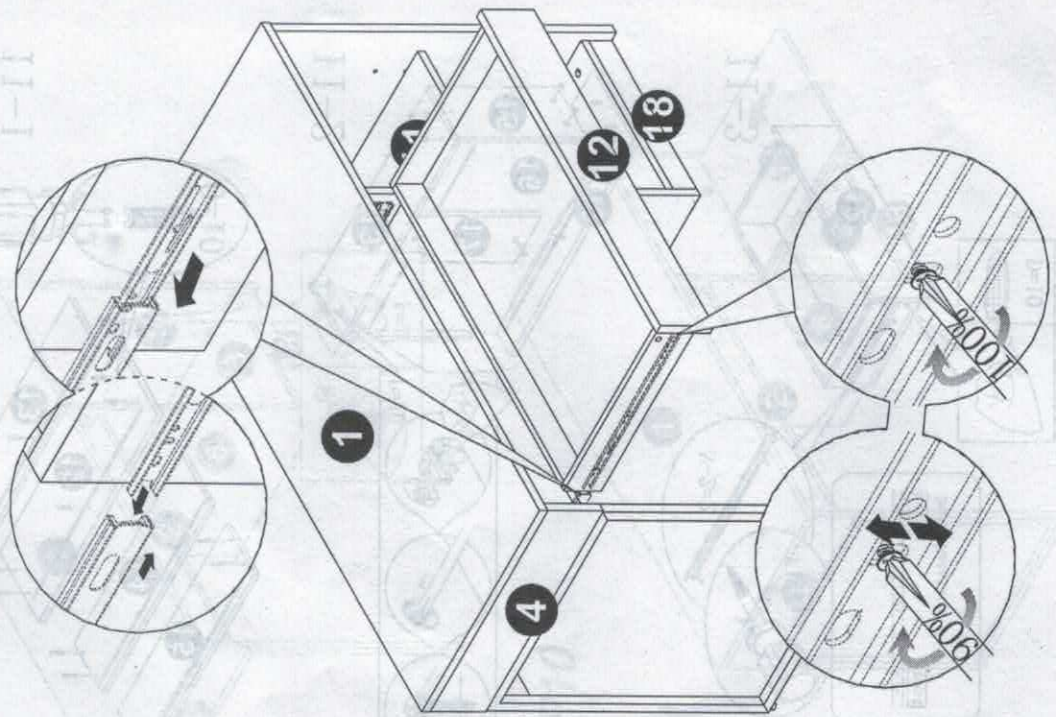
STEP10



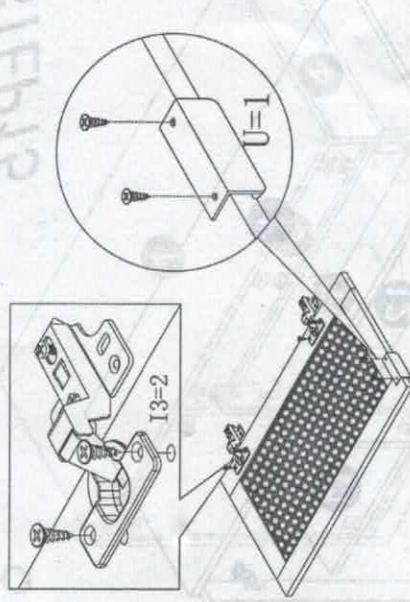
STEP11



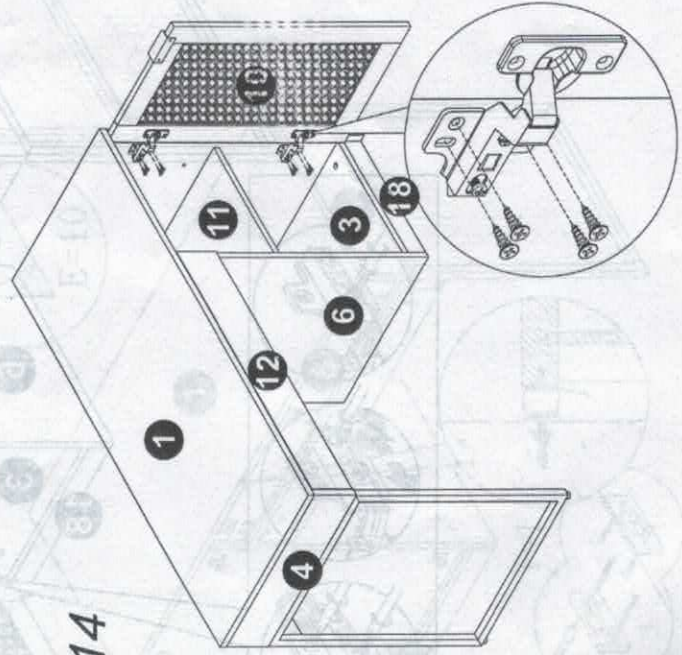
STEP12



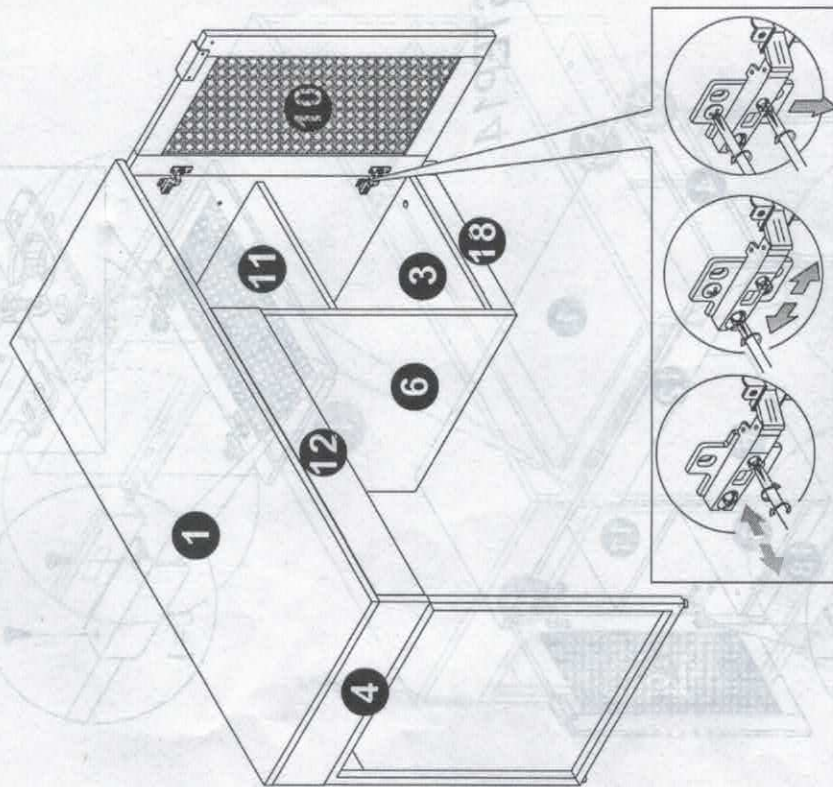
STEP13



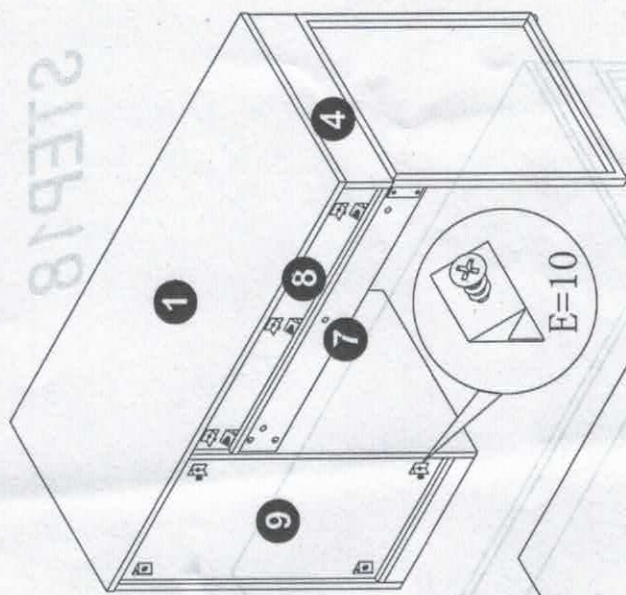
STEP14



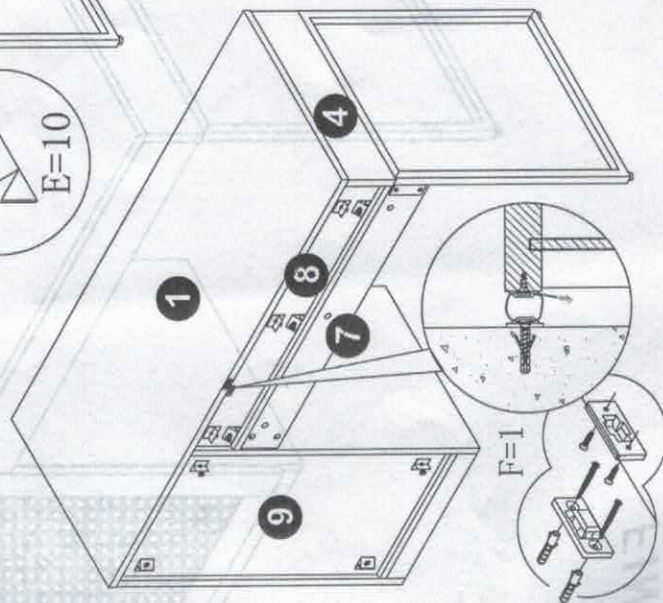
STEP15



STEP16

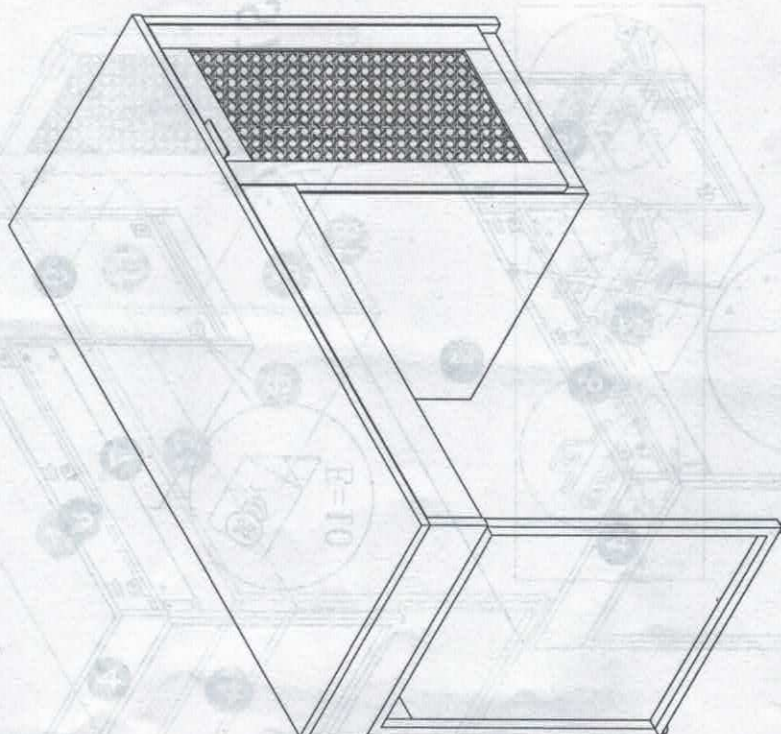


STEP17



STEP 19

STEP 18



FINISH

