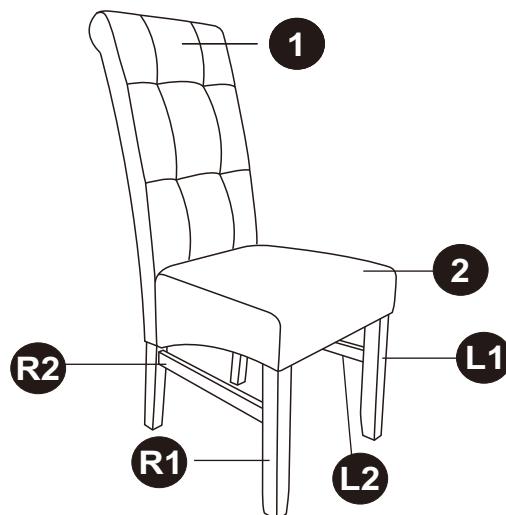


# ASSEMBLY INSTRUCTION



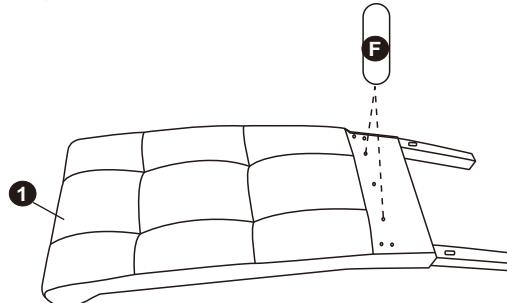
TEAE (5111 SIDE CHAIR)  
(SKU #42451132, 42451156, 42451168)

PARTS LIST	CODE	PARTS	QTY.
	1	BACK	1
	2	SEAT	1
	3	SIDE RAIL (R2,L2)	2
	4	FRONT LEG (R1,L1)	2



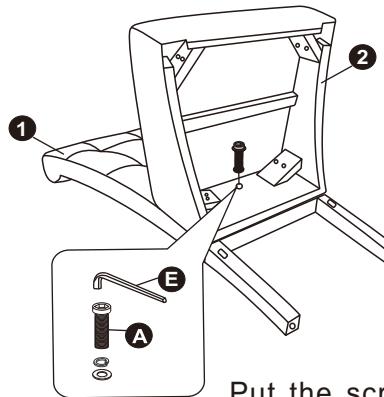
HARDWARE LIST	CODE	PARTS	QTY.
	A	M8x1- $\frac{3}{4}$	1
	B	M8x2- $\frac{1}{8}$	4
	C	M8x3- $\frac{1}{8}$	4
	D	M3.5x1- $\frac{9}{16}$	4
	E	ALLEN KEY M6	1
	F	Locating pin	2

1



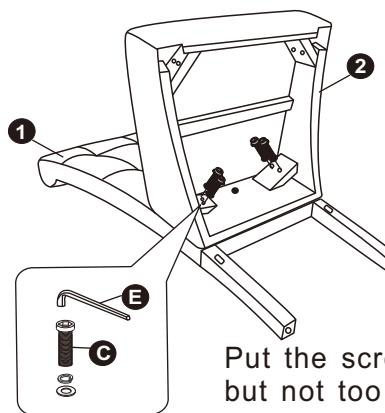
Put the locating pin into the hole.

2

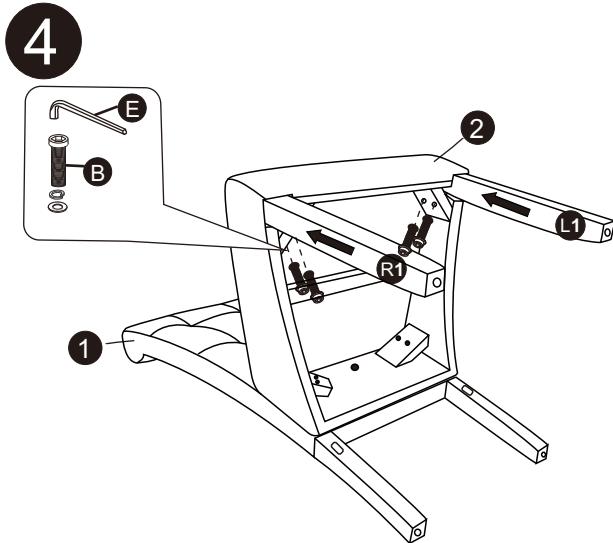


Put the screws in the holes, tight the screws, but not too tight, 90% is ok.

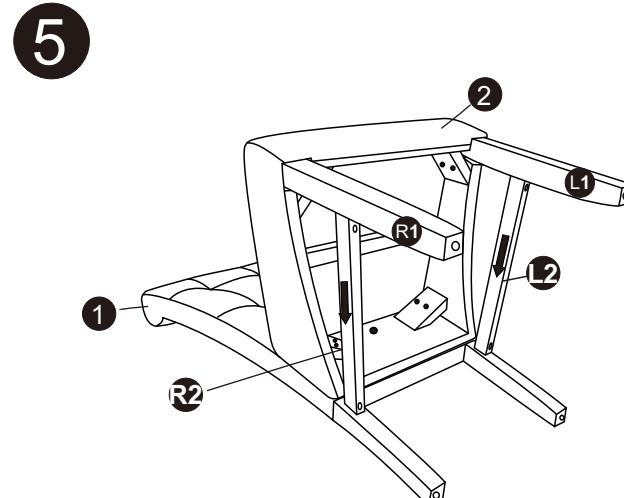
3



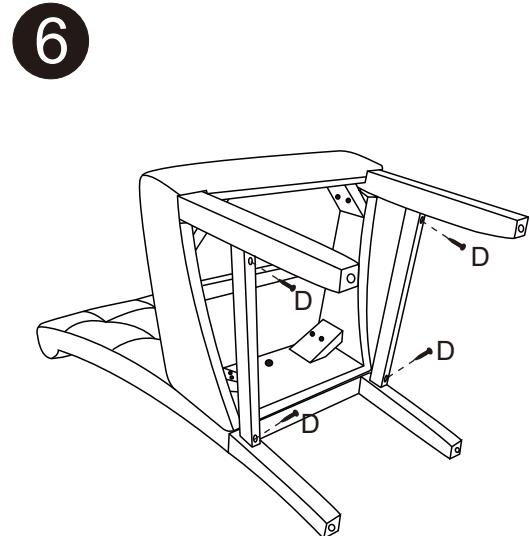
Put the screws in the holes, tight the screws, but not too tight, 90% is ok.



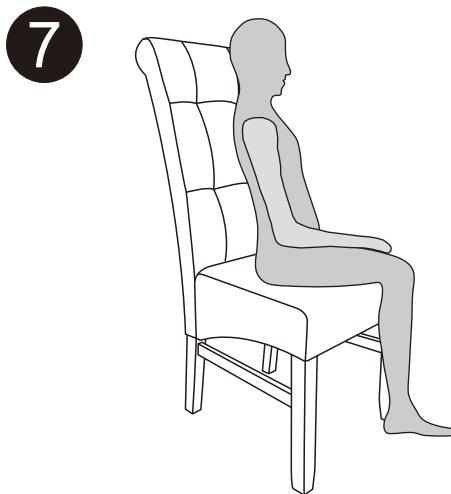
Put L1 and R1 legs in the holes.  
Put the screws in the holes,  
tight the screws, but not too  
tight, 70% is ok.



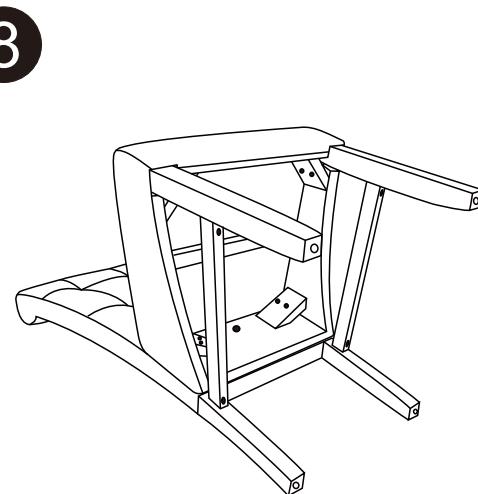
Put the L2, R2 in the holes.



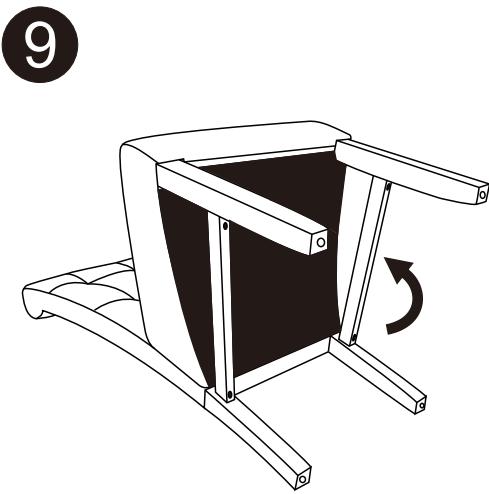
Put the screws in the holes,  
tight the screws, but not too  
tight, 90% is ok.



Then adjust the balance  
of the chair.



Tight all the screws to 100%



Stick the black part  
on the seat